

## ロロד둠 <br> YOUR MECHANICAL COMPONENT

## (11)



GROUP-11

YOUR MECHANICAL COMPONENT

## 11

## CONTROL HANDWHEELS WITH INDICATOR


#### Abstract

BOTECO Control Handwheels with Indicator These components with indicator were developed from the collaboration between Boteco and SIKO, German leader in the production of gravity position indicators and measuring systems. The union of the products of the two companies has resulted in an extensive range that not only includes handwheels, but also handgrips, control knobs and other components with gravity position indicators. The counters are available in a wide range of colours and mounting combinations. For detailed information on the specifications of each individual product please consult the technical sheet.



K170

## LOBED HANDWHEEL FOR INDICATOR

## Materials：

Reinforced polyamide．Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black
（RAL 9011）．

## Mountable indicator：

Gravity position indicator model K650080．The indicator can be only used in a vertical position（horizontal machine axis）．The indicator must be purchased separately．For further information see article K650［page 460461 ］．

## Insert：

Galvanised steel insert with smooth through bore（tolerance H10）with key according to the dimension of the bore．

## Indicator fixing method：

Fix the indicator with a threaded grub screw M05（not supplied）to be inserted in the special bore M05．

## Special Requests：

－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H7 and black oxide treated finish．Add letters ZB to the standard code．Example：K170110．T80D1201ZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．

－Upon request and for special quantities inserts can be supplied in different materials．

## Combinations Diameters／Indicators

d5＝52．4－－＞K650050
d5＝87．4－－＞K650080 or K660080



| Code | art． | D | H | h | h1 | h2 | h3 | h4 | h5 | h6 | d | d2 | d3 | d4 | d5 | A | B | d1H10 | Q | g |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K170110．0001 | K170110．T80D1201H | 110 | 58 | 30.5 | 20 | 18 | 20 | 15.5 | 12 | 7.5 | 52 | 95 | 25 | 85.5 | 87，4 | 4 | 13.1 | 12 | 20 | 230 |

## KNURLED KNOB FOR INDICATOR

## Materials：

Reinforced polyamide．Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black（RAL 9011）．

## Mountable indicator：

Gravity position indicator type K650050．The indicator can be only used in a vertical position（horizontal machine axis）．The indicator must be purchased separately．For further information see article K650［page 460 461］．

## ATTENTION：

In your order specify the following information and select the corresponding letter to insert in the code：

## Rotation direction

$\mathrm{O}=$ increase of values with clockwise rotation． $\mathrm{A}=$ increase of values with counter clockwise rotation．
Gear ratio and corresponding scale：
Select the appropriate gear ratio by deciding which number the big black pointer must indicate after the knob has completed one turn．The graduated scale will be proportional to the selected ratio．A ratio of 12 will have a scale that ranges from 0 to 12 ．

Insert：
Galvanised steel insert with smooth through bore（tolerance H10）．

## Fixing method：

The knob is fixed to the shaft by means of the threaded radial hole（d2）（grub screw not supplied）．

## Special Requests

－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example： K150057．TD1001O12ZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials．

## Combinations Diameters／Indicators：

d3＝52．4－－＞K650050
d3＝66．8－－＞K650070
d3＝87．4－－＞K650080 or K660080


| art． | D | d | H | h | m | d3 | d2 | d1H10 | dm | Q | gी |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K150057．TD0801．．． | 57 | 24 | 50 | 6 | 17 | 52，4 | M5 | 8 | 12 | 16 | 105 |
| K150057．TD1001．．． | 57 | 24 | 50 | 6 | 17 | 52，4 | M5 | 10 | 12 | 16 | 104 |
| K150057．TD1201．．． | 57 | 24 | 50 | 6 | 17 | 52，4 | M5 | 12 | 12 | 16 | 103 |
| K150072．TD0801．．． | 72 | 28 | 56 | 6 | 21 | 66，8 | M5 | 8 | 12 | 20 | 165 |
| K150072．TD1001．．． | 72 | 28 | 56 | 6 | 21 | 66，8 | M5 | 10 | 12 | 20 | 163 |
| K150072．TD1201．．． | 72 | 28 | 56 | 6 | 21 | 66，8 | M5 | 12 | 12 | 20 | 161 |
| K150094．TD1001．．． | 94 | 36 | 60 | 6 | 24 | 87，4 | M5 | 10 | 15 | 24 | 376 |
| K150094．TD1201．．． | 94 | 36 | 60 | 6 | 24 | 87，4 | M5 | 12 | 15 | 24 | 373 |
| K150094．TD1401．．． | 94 | 36 | 60 | 6 | 24 | 87，4 | M5 | 14 | 15 | 24 | 370 |

[^0]KNURLED CONTROL KNOB FOR INDICATOR K650－50

## Materials：

Reinforced polyamide．Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black（RAL 9011）．

## Mountable indicator：

Gravity position indicator type K650050．The indicator can be only used in a vertical position（horizontal machine axis）． The indicator must be purchased separately．For further information see article K650［page 460461 ］．

## Insert：

Galvanised steel insert with smooth through bore（tolerance H10）．

## Fixing method：

The knob is fixed to the shaft by means of the threaded radial hole（d4）（grub screw not supplied）．

## Indicator fixing method：

Fix the indicator with a threaded grub screw M4（not supplied）to be inserted in the hole d6．

Special Requests：
－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code． Example：K961078．TD0801ZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials．
－Upon request the control knob can be supplied with a grey ring．The code for this product is：K96178．TD080116．



Hole for flange fixing


| Code | art． | D | H | m | d | d2 | d4 | d5 | d6 | h1 | h3 | h6 | Dm | d1H10 | Q | gी |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K96078．0002 | K96078．TD0801 | 78 | 56 | 15 | 31 | 36 | 6.5 | M6 | M4 | 18 | 24 | 38.5 | 18 | 8 | 32 | 230 |

Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．
$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．

## INDICATOR ADAPTER FOR SPOKE HANDWHEEL

## Materials：

Reinforced polyamide．Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black
（RAL 9011）．

## Fixing holes：

The same adapter can be used with several spoke handwheels． To fix it firstly select the pair of holes suitable for the diameter of the handwheel in use（for user convenience the diameters are engraved next to one of the two holes）；drill through with a normal 4.5 mm drill bit．Then countersink the hole to accommodate the countersunk screw．The two self－tapping screws（TPS 4X16）are supplied with the adapter．The drawing on the side shows，as an exemple，the countersunk holes obtained on a K870．T8001 for a Boteco spoke handwheel having a 200 mm diameter．

## Indicator fixing method：

Fasten the indicator with a threaded grub screw M05 inserted in the bore d4，（screw supplied with adapter）．

## Adapter compatibility：

Adapter K870．T5001 with indicator K65050 for handwheels D．
130－160
Adapter K870．T8001 with indicator K65080 for handwheels D． 160－200－250－350

The adapter can be mounted on the following articles：
D205－D206－D208．

## Special Requests：

－None．
Combinations Diameters／Indicators：
d1＝52．4－－＞K650050
d1＝87．4－－＞K650080 or K660080


| Code | art． | D | H | h | h1 | d1 | d2 | d3 | d4 | d5 | f | f1 | f2 | f3 | f4 | gi |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K870．TS5001BASE1 | K870．TS5001BASE1 | 62 | 29.5 | 24 | 12 | 52，4 | 13 | 4.5 | M5 | 6 | 36 | － | － | － | 25 | 74 |
| K870．TS8001BASE1 | K870．TS8001BASE1 | 97 | 32 | 27 | 11.5 | 87，4 | 13 | 4.5 | M5 | 6 | 36 | 38 | 42 | 53 | － | 95 |

SPOKE HANDWHEEL WITH INDICATOR SEAT

## Materials:

Reinforced and stabilized polyamide. Resistant to oils and greases.
Surface finish:
Satin.

## Colour:

Black (RAL 9011).

## Insert:

Galvanised steel insert with smooth through bore (tolerance H 10 ).

## Hub:

Solid Hub
(*) Lightweight hub.

## Mountable indicator:

Gravity position indicator with 50/80mm diameter (models K650-K660).
The indicator can be only used in a vertical position (horizontal machine axis). The indicator must be purchased separately. For further information see article K650 [page 460461 ].

## Indicator fixing method:

Fasten the indicator with a threaded grub screw M05 inserted in the bore d4, (screw supplied with adapter).

## Handwheel fixing method:

The handwheel is fixed to the shaft using a thrust pin (not supplied) to be inserted on the threaded hole d2.

## Special Requests:

- Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish. Add letters ZB to the standard code. Example: K405130.T050D0801ZB.
- Upon request and for special quantities inserts can be supplied with custom hole diameter d1.
- Upon request and for special quantities inserts can be supplied in different materials
- Upon request the handwheels can be supplied with indicator (not assembled for transport).


## Combinations Diameters/Indicators

d5=52.4 --> K650050
d5=87.4 --> K650080 or K660080



| Code | art. | D | d | m | c | H | Ht | h | h2 | d2 | d3 | d4 | d5 | Dm | d1H10 | Q | g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K405130.0001 | K405130.T050D0801 | 129 | 32 | 32 | 18 | 50 | 65.5 | 36 | 8 | M5 | 62 | M5 | 52,4 | 18 | 8 | 24 | 314 |
| K405160.0002 | K405160.T050D0801 | 159 | 40 | 34 | 23 | 57 | 69 | 40.5 | 8 | M5 | 62 | M5 | 52,4 | 22 | 8 | 32 | 464 |
| K405160.0003 | K405160.T080D0801 | 159 | 40 | 34 | 23 | 57 | 72 | 40.5 | 8 | M5 | 97 | M5 | 87,4 | 22 | 8 | 32 | 485 |
| K405200.0005 | K405200.T080D0801 | 198 | 51 | 33 | 28.5 | 61.5 | 71 | 39.5 | 8 | M5 | 97 | M5 | 87,4 | 22 | $8{ }^{*}$ ) | 32 | 725 |
| K405250.0001 | K405250.T080D0801 | 252 | 55.5 | 38.5 | 31.5 | 70 | 79 | 47 | 8 | M5 | 97 | M5 | 87,4 | 28 | $8\left({ }^{*}\right)$ | 36 | 1015 |
| K405350.0001 | K405350.T080D0801 | 346 | 67.5 | 43.5 | 36.5 | 80 | 81.5 | 49.5 | 8 | M5 | 97 | M5 | 87,4 | 30 | $\left.8{ }^{*}\right)$ | 32 | 1625 |

Attention: For a minimum of 50 pieces the diameter d1 can be customised (hole tolerance H 10 galvanised and H 7 black-oxide treated).
Dm = Maximum obtainable diameter for subsequent machining (widening).

## SPOKE HANDWHEEL WITH HANDLE AND INDICATOR SEAT

## Materials：

Reinforced and stabilized polyamide．Resistant to oils and greases．
Surface finish：
Satin．
Colour：
Black（RAL 9011）．
Main insert：
Galvanised steel insert with smooth through bore（tolerance H10）．

## Lateral insert：

Brass insert with threaded through hole．
（＋）Hexagonal black－oxide treated steel insert with threaded through hole．Fixed with black－oxide treated button head screw ISO 7838.

Hub：
Solid Hub．
（＊）Lightweight hub．

## Mountable indicator：

Gravity position indicator with $50 / 80 \mathrm{~mm}$ diameter（models
K650－K660）．The indicator can be only used in a vertical position （horizontal machine axis）．The indicator must be purchased separately．For further information see article K650［page 460 461］．

Indicator fixing method：
Fasten the indicator with a threaded grub screw M05 inserted in the bore d4，（screw supplied with adapter）．

Handwheel fixing method：
The handwheel is fixed to the shaft using a thrust pin（not supplied）to be inserted on the threaded hole d2．

## Special Requests：

－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example：K406130． T050D0801ZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials．
－Upon request the handwheels can be supplied with indicator（not assembled for transport）．

## Combinations Diameters／Indicators：

d5＝52．4－－＞K650050
d5＝87．4－－＞K650080 or K660080


| Code | art． | D | d | m | c | H | Ht | h | h2 | d2 | d3 | d4 | d5 | Dm | d1H10 | dl | L | Q | ¢） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K406130．0001 | K406130．T050D0801 | 129 | 32 | 32 | 18 | 50 | 65.5 | 36 | 8 | M5 | 62 | M5 | 52，4 | 18 | 8 | 21 | 65 | 24 | 370 |
| K406160．0001 | K406160．T050D0801 | 159 | 40 | 34 | 23 | 57 | 69 | 40.5 | 8 | M5 | 62 | M5 | 52，4 | 22 | 8 | 23 | 76 | 32 | 532 |
| K406160．0002 | K406160．T080D0801 | 159 | 40 | 34 | 23 | 57 | 72 | 40.5 | 8 | M5 | 97 | M5 | 87，4 | 22 | 8 | 23 | 76 | 32 | 553 |
| K406200．0001 | K406200．T080D0801 | 198 | 51 | 33 | 28.5 | 61.5 | 71 | 39.5 | 8 | M5 | 97 | M5 | 87，4 | 22 | $8{ }^{*}$ ） | 23 | 76 | 32 | 795 |
| K406250．0001 | K406250．T080D0801 | 252 | 55.5 | 38.5 | 31.5 | 70 | 79 | 47 | 8 | M5 | 97 | M5 | 87，4 | 28 | 8 （＊） | 25 | 86 | 36 | 1125 |
| 406350．0002 | K406350．T080D0801 | 346 | 67.5 | 43.5 | 36.5 | 80 | 1.5 | 49.5 | 8 | M5 | 97 | M5 | 87， | 30 | 8 （＊） | 25 | 86 |  |  |

[^1]Dm＝Maximum obtainable diameter for subsequent machining（widening）．

SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT

## Materials：

Reinforced and stabilized polyamide．
Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black（RAL9011）．

## Insert：

Galvanised steel insert with smooth through bore（tolerance H 10 ）．

## Mountable indicator：

Use gravity position indicators models K650 or K660．The indicator can be only used in a vertical position（horizontal machine axis）．The indicator and the corresponding grub screw d7 must be purchased separately．For further information on the indicators see the pages of articles K650 and K660［page 460461 and page 462 463］．
Resistant to oils and greases．
${ }^{*}$ ）With adapter KS08050．T01 you can mount the indicator K650050．

## Fixing method：

For fixing systems，or execution of keyways or square holes，please refer to the technical notes attached to the catalogue［page ］．

## Special Requests：



Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example：K900100． T050D1001PZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials／with different coatings．
－The indicator must be ordered separately．
－Upon request and for special quantities it is possible to change the indicator seat．

## Combinations Diameters／Indicators：

d5＝50－－＞K650050
d5＝80－－＞K650080 or K660080


| Code | art． | D | H | d | d2 | M | C | C1 | d3 | d4 | d5 | d6 | d7 | h | h3 | h4 | h5 | h6 | Dm | d1 | Q | g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K900087．0004 | K900087．T050P5，801P | 86 | 53 | 32 | 62 | 21 | 17 | 15 | 20 | 50.8 | 50 | 63 | M6 | 26.5 | 6.5 | 11.5 | 12 | 3 | 12 | 5.8 | 20 | 155 |
| K900100．0003 | K900100．T050P6，801P | 99 | 55.5 | 32 | 63 | 23.5 | 20.5 | 11.5 | 20 | 50.8 | 50 | 68 | M6 | 29 | 9 | 11.5 | 12 | 3.5 | 12 | 6.8 | 20 | 170 |
| K900130．0005 | K900130．T080P6，801P | 129 | 64.5 | 42 | 100 | 27.5 | 23 | 14 | 29 | 85.7 | 80＊ | 90 | M6 | 34 | 10 | 13.5 | 12.5 | 5 | 20 | 6.8 | 24 | 350 |
| K900150．0002 | K900150．T080P6，801P | 149 | 69 | 42 | 101 | 31 | 25.5 | 12.5 | 29 | 85.7 | 80＊ | 106 | M6 | 37 | 9 | 13.5 | 12.5 | 6.5 | 20 | 6.8 | 28 | 430 |
| K900175．0002 | K900175．T080P6，801P | 175 | 72 | 40 | 115 | 28.5 | 32 | 11.5 | 25 | 85.7 | 80＊ | 126.5 | M6 | 38 | 10 | 12.5 | 14 | 8 | 20 | 6.8 | 28 | 650 |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．
$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．

## SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT AND LOCKING KNOB

## Materials:

Reinforced and stabilized polyamide.
Resistant to oils and greases.

## Surface finish:

Satin.

## Colour:

Black (RAL 9011).

## Insert:

Galvanised steel insert with smooth through bore (tolerance H10).

## Mountable indicator:

Use gravity position indicators models K650 or K660. The indicator can be only used in a vertical position (horizontal machine axis). The indicator and the corresponding grub screw d7 must be purchased separately. For further information on the indicators see the pages of articles K650 and K660 [page 460461 and page 462 463]. ${ }^{*}$ ) With adapter KS08050.T01 you can mount the indicator K650050.

## Locking handwheel:

Cylindrical handwheel G793-36 with threaded stud [page ]. Black (RAL 9011). ATTENTION: dimension Q2 of the locking handwheel must be chosen by the customer based on the dimensions of the machinery on which the handwheel is applied. For model K901-130 the locking handwheel is replaced by the wing nut L751-32 [page].
Fixing method:
For fixing systems, or execution of keyways or square holes, please refer to the technical notes attached to the catalogue [page ].

## Special Requests:

- Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish. Add letters ZB to the standard code. Example: K901100.T050D1001PZB.
- Upon request and for special quantities inserts can be supplied with custom hole diameter d1.
- Upon request and for special quantities inserts can be supplied in different materials/with different coatings.
- The indicator must be ordered separately.
- Upon request and for special quantities it is possible to change the indicator seat.


## Combinations Diameters/Indicators:

d5=50 --> K650050
d5=80 --> K650080 or K660080


## SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT，REVOLVING HANDLE AND LOCKING KNOB

## Materials：

Reinforced and stabilized polyamide．
Resistant to oils and greases．
Surface finish：
Satin．
Colour：
Black（RAL9011）．

## Insert：

Galvanised steel insert with smooth through bore（tolerance H10）．

## Mountable indicator：

Use gravity position indicators models K650 or K660．The indicator can be only used in a vertical position（horizontal machine axis）．The indicator and the corresponding grub screw d7 must be purchased separately．For further information on the indicators see the pages of articles K650 and K660［page 460461 and page 462463 ］．
（＊）With adapter KS08050．T01 you can mount the indicator K650050．

## Lateral insert：

Brass insert with threaded through hole

## Lateral handle

Revolving handle art．M144［page ］．

## Locking handwheel



Cylindrical handwheel G793－36 with threaded stud［page ］．Black（RAL
9011）．ATTENTION：dimension Q2 of the locking handwheel must be chosen by the customer based on the dimensions of the machinery on which the handwheel is applied．For model K903－130 the locking handwheel is replaced by the wing nut L751－32［page ］．

## Fixing method：

For fixing systems，or execution of keyways or square holes，please refer to the technical notes attached to the catalogue［page ］．

## Special Requests：

－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example：K903100．T050D1001PZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials／with different coatings．
－The indicator must be ordered separately．
－Upon request and for special quantities it is possible to change the indicator seat．

Combinations Diameters／Indicators：
d5＝50－－＞K650050
d5＝80－－＞K650080 or K660080


| Code | art． | D H | d | d2 M | C | C1 | d3 | d4 | d5 | d6 | h | h3 | h4 h5 | h6 | R | d8 | dl | L | Dm | d1 | Q | g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K903130．0002 | K903130．T080P6，801P | 12964.5 | 42 | 10027.5 | 23 | 14 | 29 | 85.7 | 80＊ | 90 | 34 | 10 | 13.512 .5 | 5 | 54 | M8 | 21 | 65 | 20 | 6.8 | 24 | 426 |
| K903150．0001 | K903150．T080P6，801P | 14969 | 42 | 10131 | 25.5 | 12.5 | 29 | 85.7 | 80＊ | 106 | 37 | 9 | 13.512 .5 | 6.5 | 57 | M8 | 23 | 76 | 20 | 6.8 | 28 | 555 |
| K903175．0001 | K903175．T080P6，801P | 17572 | 40 | 11528.5 | 32 | 11.5 | 25 | 85.7 | 80＊ | 126.5 | 38 | 10 | 12.514 | 8 | 60 | M8 | 25 | 86 | 20 | 6.8 | 28 | 782 |
| K903200．0001 | K903200．T080P6，801P | 19971 | 46 | 13724 | 32 | 15 | 29 | 123 | 80＊ | 144 | 34 | 11 | 13.512 .5 | 10 | 74 | M8 | 25 | 86 | 22 | 6.8 | 23 | 950 |

Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．
$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．
Q2＝Upon request
$\mathrm{dv}=36 \mathrm{~mm} .(\mathrm{K} 903130 \mathrm{dv}=32 \mathrm{~mm})$

## SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT AND REVOLVING HANDLE

## Materials：

Reinforced and stabilized polyamide．Resistant to oils and greases．

Surface finish：
Satin．

## Colour：

Black（RAL 9011）．
Main insert：
Galvanised steel insert with smooth through bore （tolerance H10）．

## Lateral insert

Brass insert with threaded through hole．

## Lateral handle：

K902：Revolving handle art．M144 page（ ）．
K906：Revolving handle art．M129 page（）．
K907：Revolving handle art．M145 page（ ）．
K908：Revolving handle art．M202 page（ ）．

## Mountable indicator：

Use gravity position indicators models K650 or K660． The indicator can be only used in a vertical position （horizontal machine axis）．The indicator and the corresponding grub screw d7 must be purchased separately．For further information on the indicators see the pages of articles K650 and K660［page 460461 and page 462 463］．
${ }^{*}$ ）With adapter KS08050．T01 you can mount the indicator K650050．

## Fixing method：

For fixing systems，or execution of keyways or square holes，please refer to the technical notes attached to the catalogue［page ］．

Special requests：
－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example：K902100．T050D1001PZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials／with different coatings．
－The indicator must be ordered separately．
－Upon request and for special quantities it is possible to change the indicator seat．

## Combinations Diameters／Indicators：

d5＝50－－＞K650050
d5＝80－－＞K650080 or K660080


| Code | art． | D | H | d | d2 | M | C | C1 | d3 | d4 | d5 | d6 | d7 | h | h3 | h4 h5 |  |  |  |  | d1 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K902087．0002 | K902087．T050P5．801P | 86 | 53 | 32 | 62 | 21 | 17 | 15 | 20 | 50.8 | 50 | 63 | M6 | 26.5 | 6.5 | 11.512 | 3 | 20 | 56 | 12 | 5.8 | 20 | 85 |
| K902100．0003 | K902100．T050P6．801P | 99 | 55.5 | 32 | 63 | 23.5 | 20.5 | 11.5 | 20 | 50.8 | 50 | 68 | M6 | 29 | 9 | 11.512 | 3.5 | 20 | 56 | 12 | 6.8 | 20 | 200 |
| K902130．0002 | K902130．T080P6．801P | 129 | 64.5 | 42 | 100 | 27.5 | 23 | 14 | 29 | 85.7 | 80＊ | 90 | M6 | 34 | 10 | 13.512 .5 | 5 | 21 | 65 | 20 | 6.8 | 24 | 406 |
| K902150．0005 | K902150．T080P6．801P | 149 | 69 | 42 | 101 | 31 | 25.5 | 12.5 | 29 | 85.7 | 80＊ | 106 | M6 | 37 | 9 | 13.512 .5 | 6.5 | 23 | 76 | 20 | 6.8 | 28 | 530 |
| K902175．0002 | K902175．T080P6．801P | 175 | 72 | 40 | 115 | 28.5 | 32 | 11.5 | 25 | 85.7 | 80＊ | 126.5 | M6 | 38 | 10 | 12.514 | 8 | 25 | 86 | 20 | 6.8 | 28 | 60 |
| 902200．0001 | K902200．T080P6．801P |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

[^2]$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．


Insert：
Galvanised steel insert with smooth through bore（tolerance H10）．
Lateral handle：
Revolving handle art．M129［page ］．

| Code | art． | D | H | d | d2 | M | C | C1 | d3 | d4 | d5 | d6 | d7 | h | h3 | h4 | h5 | h6 | dl | L | Dm | d1 | Q | g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K906087．0002 | K906087．T050P6．801P | 86 | 53 | 32 | 62 | 21 | 17 | 15 | 20 | 50.8 | 50 | 63 | M6 | 26.5 | 6.5 | 11.5 | 12 | 3 | 20 | 52 | 12 | 5.8 | 20 | 197 |
| K906100．0002 | K906100．T050P6．801P | 99 | 55.5 | 32 | 63 | 23.5 | 20.5 | 11.5 | 20 | 50.8 | 50 | 68 | M6 | 29 | 9 | 11.5 | 12 | 3.5 | 20 | 52 | 12 | 6.8 | 20 | 212 |
| K906130．0001 | K906130．T080P6．801P | 129 | 64.5 | 42 | 100 | 27.5 | 23 | 14 | 29 | 85.7 | 80＊ | 90 | M6 | 34 | 10 | 13.5 | 12.5 | 5 | 23 | 62 | 20 | 6.8 | 24 | 410 |
| K906150．0004 | K906150．T080P6．801P | 149 | 69 | 42 | 101 | 31 | 25.5 | 12.5 | 29 | 85.7 | 80＊ | 106 | M6 | 37 | 9 | 13.5 | 12.5 | 6.5 | 25 | 72 | 20 | 6.8 | 28 | 522 |
| K906175．0001 | K906175．T080P6．801P | 175 | 72 | 40 | 115 | 28.5 | 32 | 11.5 | 25 | 85.7 | 80＊ | 126.5 | M6 | 38 | 10 | 12.5 | 14 | 8 | 25 | 81 | 20 | 6.8 | 28 | 750 |
| K906200．0001 | K906200．T080P6．801P | 199 | 71 | 46 | 137 | 24 | 32 | 15 | 29 | 85，7 | 80＊ | 144 | M6 | 34 | 11 | 13.5 | 12.5 | 10 | 25 | 81 | 22 | 6.8 | 23 | 910 |

Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）． $\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．

# SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT AND REVOLVING HANDLE M145 



## Insert：

Galvanised steel insert with smooth through bore（tolerance H 10 ）．
Lateral handle：
Revolving handle art．M145［page ］．

| Code | art． | D | H | d | d2 | M | C | C1 | d3 | d4 | d5 | d6 | d7 | h | h3 | h4 | h5 | h6 | dl | L | Dm | d1 | Q | gิ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K907087．0001 | K907087．T050P5．801P | 86 | 53 | 32 | 62 | 21 | 17 | 15 | 20 | 50.8 | 50 | 63 | M6 | 26.5 | 6.5 | 11.5 | 12 | 3 | 20 | 55 | 12 | 5.8 | 20 | 187 |
| K907100．0002 | K907100．T050P6．801P | 99 | 55.5 | 32 | 63 | 23.5 | 20.5 | 11.5 | 20 | 50.8 | 50 | 68 | M6 | 29 | 9 | 11.5 | 12 | 3.5 | 20 | 55 | 12 | 6.8 | 20 | 205 |
| － | K907130．T080P6．801P | 129 | 64.5 | 42 | 100 | 27.5 | 23 | 14 | 29 | 85.7 | 80＊ | 90 | M6 | 34 | 10 | 13.5 | 12.5 | 5 | 23 | 66 | 20 | 6.8 | 24 | 424 |
| K907150．0001 | K907150．T080P6．801P | 149 | 69 | 42 | 101 | 31 | 25.5 | 12.5 | 29 | 85.7 | 80＊ | 106 | M6 | 37 | 9 | 13.5 | 12.5 | 6.5 | 25 | 76 | 20 | 6.8 | 28 | 516 |
| K907175．0001 | K907175．T080P6．801P | 175 | 72 | 40 | 115 | 28.5 | 32 | 11.5 | 25 | 85.7 | 80＊ | 126.5 | M6 | 38 | 10 | 12.5 | 14 | 8 | 25 | 87 | 20 | 6.8 | 28 | 745 |
| K907200．0001 | K907200．T080P6．801P | 199 | 71 | 46 | 137 | 24 | 32 | 15 | 29 | 85，7 | 80＊ | 144 | M6 | 34 | 11 | 13.5 | 12.5 | 10 | 27 | 87 | 22 | 6.8 | 23 | 900 |

Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）． $\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．

## K908

## SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT AND REVOLVING HANDLE M202

Insert：


Galvanised steel insert with smooth through bore（tolerance H 10 ）．
Lateral handle：
Revolving handle art．M202［page ］．

| Code | art． | D | H | d | d2 | M | C | C1 | d3 | d4 | d5 | d6 | d7 | h | h3 | h4 h5 | h6 | dl | L | Dm | d1 | Q | g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K908150．0001 | K908150．T080P6．801P | 149 | 69 | 42 | 101 | 31 | 25.5 | 12.5 | 29 | 85.7 | 80＊ | 106 | M6 | 37 | 9 | 13.512 .5 | 6.5 | 40 | 64 | 20 | 6.8 | 28 | 525 |
| K908175．0001 | K908175．T080P6．801P | 175 | 72 | 40 | 115 | 28.5 | 32 | 11.5 | 25 | 85.7 | 80＊ | 126.5 | M6 | 38 | 10 | 12.514 | 8 | 40 | 64 | 20 | 6.8 | 28 | 745 |
| K908200．0001 | K908200．T080P6．801P | 199 | 71 | 46 | 137 | 24 | 32 | 15 | 29 | 85，7 | 80＊ | 144 | M6 | 34 | 11 | 13.512 .5 | 10 | 40 | 64 | 22 | 6.8 | 23 | 905 |

Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．
$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．

## KBASE

## BASE FOR SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT AND PROVISION FOR HANDLE

## Materials：

Reinforced and stabilized polyamide．
Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black（RAL 9011）．

## Insert：

Galvanised steel insert with smooth through bore（tolerance H10）．
Lateral insert：
Brass insert with threaded through hole．

## Mountable indicator：

Use gravity position indicators models K650 or K660．The indicator can be only used in a vertical position（horizontal machine axis）．The indicator and the corresponding grub screw d7 must be purchased separately．For further information on the indicators see the pages of articles K650 and K660［page 460 461 and page 462 463］．
${ }^{*}$ ）With adapter KS08050．T01 you can mount the indicator K650050．

Fixing method：
For fixing systems，or execution of keyways or square holes， please refer to the technical notes attached to the catalogue［page ．

## Special Requests：

－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example：K100． T050D1001PZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials／with different coatings．
－The indicator must be ordered separately．
－Upon request and for special quantities it is possible to change the indicator seat．

## Combinations Diameters／Indicators：

d5＝50－－＞K650050
d5＝80－－＞K650080 or K660080


| Code | art． | D | H | d | d2 | M | C | C1 | d3 | d4 | d5 | d6 | d7 | d8 | h | h3 | h4 | h5 | h6 | Dm | d1 | Q | g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K087．T050P5．801P | K087．T050P5．801P | 86 | 53 | 32 | 62 | 21 | 17 | 15 | 20 | 50，8 | 50 | 63 | M6 | M6 | 26，5 | 6，5 | 11，5 | 12 | 3 | 12 | 5，8 | 20 | 155 |
| K100．T050P6．801P | K100．T050P6．801P | 99 | 55，5 | 32 | 63 | 23，5 | 20，5 | 11，5 | 20 | 50，8 | 50 | 68 | M6 | M6 | 29 | 9 | 11，5 | 12 | 3，5 | 12 | 6，8 | 20 | 170 |
| K130．T080P6．801P | K130．T080P6．801P | 129 | 64，5 | 42 | 100 | 27，5 | 23 | 14 | 29 | 85，7 | 80＊ | 90 | M6 | M8 | 34 | 10 | 13，5 | 12，5 | 5 | 20 | 6，8 | 24 | 350 |
| K150．T080P6．801P | K150．T080P6．801P | 149 | 69 | 42 | 101 | 31 | 25，5 | 12，5 | 29 | 85，7 | 80＊ | 106 | M6 | M10 | 37 | 9 | 13，5 | 12，5 | 6，5 | 20 | 6，8 | 28 | 430 |
| K175．T080P6．801P | K175．T080P6．801P | 175 | 72 | 40 | 115 | 28，5 | 32 | 11，5 | 25 | 85，7 | 80＊ | 126，5 | M6 | M10 | 38 | 10 | 12，5 | 14 | 8 | 20 | 6，8 | 28 | 650 |
| K200．T080P6．801P | K200．T080P6．801P | 199 | 71 | 46 | 137 | 24 | 32 | 15 | 29 | 85，7 | 87，4 | 144 | M6 | M10 | 34 | 11 | 13，5 | 12，5 | 10 | 22 | 6，8 | 23 | 810 |

[^3]$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．

## SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT AND REVOLVING, FOLDING HANDLE

## Materials:

Reinforced and stabilized polyamide.
Resistant to oils and greases.
Surface finish:
Satin.

## Colour:

Black (RAL 9011)

## Insert:

Galvanised steel insert with smooth through bore (tolerance H10).

Lateral insert:
Brass insert with threaded through hole.

## Lateral handle:

Revolving handle art. M136 [page ].

## Mountable indicator:

Use gravity position indicators models K650 or K660. The indicator can be only used in a vertical position (horizontal machine axis). The indicator and the corresponding grub screw d 7 must be purchased separately. For further information on the indicators see the pages of articles K650 and K660 [page 460461 and page 462463$]$.
${ }^{*}$ ) With adapter KS08050.T01 you can mount the indicator K650050.

Fixing method:
For fixing systems, or execution of keyways or square holes, please refer to the technical notes attached to the catalogue [page].

## Special Requests:

- Upon request and for a minimum of 50 pieces inserts can be supplied with hole d 1 with tolerance H 7 and black oxide treated finish. Add letters ZB to the standard code. Example: K904100.T050D1001PZB.
- Upon request and for special quantities inserts can be supplied with custom hole diameter d1.
- Upon request and for special quantities inserts can be supplied in different materials/with different coatings.
- The indicator must be ordered separately.
- Upon request and for special quantities it is possible to change the indicator seat.


## Combinations Diameters/Indicators:

d5=50 --> K650050
d5=80 --> K650080 or K660080


## SOLID CONTROL HANDWHEEL WITH INDICATOR SEAT，REVOLVING HANDLE AND LOCKING KNOB

## Materials：

Reinforced and stabilized polyamide．
Resistant to oils and greases．

## Surface finish：

Satin．

## Colour：

Black（RAL 9011）．

## Insert：

Galvanised steel insert with smooth through bore（tolerance H10）．

## Mountable indicator：

Use gravity position indicators models K650 or K660．The indicator can be only used in a vertical position（horizontal machine axis）．The indicator and the corresponding grub screw d7 must be purchased separately．For further information on the indicators see the pages of articles K650 and K660［page 460461 and page 462463 ．
（＊）With adapter KS08050．T01 you can mount the indicator K650050．

## Lateral insert：

Brass insert with threaded through hole．
Lateral handle：
Revolving handle art．M136［page ］．
Locking handwheel：
Cylindrical handwheel G793－36 with threaded stud［page ］．Black （RAL 9011）．ATTENTION：dimension Q2 of the locking handwheel must be chosen by the customer based on the dimensions of the machinery on which the handwheel is applied．For model K905－130 the locking handwheel is replaced by the wing nut L751－32［page］．

## Fixing method：

For fixing systems，or execution of keyways or square holes， please refer to the technical notes attached to the catalogue［page ］．

## Special Requests：

－Upon request and for a minimum of 50 pieces inserts can be supplied with hole d1 with tolerance H 7 and black oxide treated finish．Add letters ZB to the standard code．Example：K905130． T080D1001PZB．
－Upon request and for special quantities inserts can be supplied with custom hole diameter d1．
－Upon request and for special quantities inserts can be supplied in different materials／with different coatings．
－The indicator must be ordered separately．
－Upon request and for special quantities it is possible to change the indicator seat．

## Combinations Diameters／Indicators： <br> d5＝50－－＞K650050

d5＝80－－＞K650080 or K660080


| Code | art． | D H | H1 | d | d2 M | C | C1 | d3 | d4 d5 | d6 | d7 | h | h3 | h4 h5 | h6 | R | d8 | dl | L |  | 1 | Q | g） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K905130．0002 | K905130．T080P6．801P | 12964.5 | 94 | 42 | 10027.5 | 23 | 14 | 29 | 85.7 80＊ | 90 | M6 | 34 | 10 | 13.512 .5 | 5 | 54 | M8 | 25 | 76 | 20 | 6.8 | 24 | 430 |
| K905150．0003 | K905150．T080P6．801P | 14969 | 104 | 42 | 10131 | 25.5 | 12.5 | 29 | 85.7 80＊ | 106 | M6 | 37 | 9 | 13.512 .5 | 6.5 | 57 | M8 | 26 | 89 | 20 | 6.8 | 28 | 615 |
| K905175．0006 | K905175．T080P6．801P | 17572 | 107 | 40 | 11528.5 | 32 | 11.5 | 25 | 85.7 80＊ | 126.5 | M6 | 38 | 10 | 12.514 | 8 | 60 | M8 | 26 | 89 | 20 | 6.8 | 28 | 835 |
| K905200．0001 | K905200．T080P6．801P | 19971 | 106 | 46 | 13724 | 32 | 15 | 29 | 85，7 80＊ | 144 | M6 | 34 | 11 | 13.512 .5 | 10 | 74 | M8 | 26 | 97 | 22 | 6.8 | 23 | 999 |

[^4]$\mathrm{Dm}=$ Maximum obtainable diameter for subsequent machining（widening）．
Q2＝Upon request．
$\mathrm{dv}=36 \mathrm{~mm} .(\mathrm{K} 905130 \mathrm{dv}=32 \mathrm{~mm})$

ADAPTER FOR INDICATOR

## Materials：

Reinforced and stabilized polyamide．
Resistant to oils and greases．
Surface finish：
Satin．

## Colour：

Black（RAL 9011）．
Alternative adapter colours：

Orange
Blue
Yellow
Red
Green
Grey
（RAL 2004 code 02）．
（RAL 5015 code 07）．
（RAL 1021 code 10）．
（RAL 3000 code 16）．
RAL 6024 code 17）．
（RAL 7035 cod．13）．

## Attention：

Indicator grub screw not supplied．
Special Requests：
－None．


| Code | art． | D | d | d2 | d3 | d4 | d5 | d6 | H | h | h1 | h2 | h3 | h4 | g |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| KS080．0001 | KS080．05001 | 87，4 | 52，4 | 51.5 | 85.5 | 89 | 22 | M6 | 28.5 | 14 | 14.5 | 11.8 | 12.2 | 2 | 80 |

## K500

## ADAPTER FOR INDICATOR

## Materials：

Reinforced and stabilized polyamide．
Resistant to oils and greases．
Surface finish：
Satin．

## Colour：

Primary cap colour：
Black（RAL 9011）．
Secondary cap colour：
Grey（RAL 7035）．
Alternative cap colours：
Orange（RAL 2004 code 02）．
Blue
（RAL 5015 code 07）．
Yellow
（RAL 1021 code 10）．
Red
（RAL 3000 code 16）
Green
RAL 6024 code 17）．
Grey
（RAL 7035 cod．13）．

## Cap fixing method：

Push－fit．Removable．
Special Requests：
－None．
Pad printing service：
Upon request and for special quantities caps can be supplied with custom pad printing．


| Code | art． | D | d | d3 | H | h | h1 | （f） |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K500．0001 | K500．0500113 | K650050 | 34 | 10 | 8 | 2 | 5 | 10 |
| K500．0003 | K500．0800113 | K650080 | 55 | 16 | 10 | 2 | 6 | 25 |



## SOMETIMES IT＇S NOT ENOUGH TO GET THE BUSINESS GOING，IT NEEDS TO TAKE FLIGHT！

## Materials:

(1-2) Numerator case:
Glass fiber reinforced polyamide. Resistant to oils and greases.
(3) Grub screw:

K600:
Steel C45
K600CIN: Stainless steel (Aisi
304).
(4) Shaft connector:

K600: Free-cutting steel.
K600CIN: Stainless steel (Aisi
303).
(5) Window:

Polymethylmethacrylate (PMMA).
(6) Number wheels:

Polyamide.

## Surface finish

(1-2-6) Smooth.
(4) Fine turned finish.
(5) Glossy, ehnanced reading effect.

## Colour:

(1) Case cover:

Black (RAL9011 code 01)
(2) Case:

K600: Black (RAL9011 code
01).

K602: Orange (RAL 2004 code
02).

K603: Grey (RAL 7035 cod.
13).
(3) Grub screw:

K600: Black-oxide treated.
K600CIN: Natural.
4) Connector

K600: Black-oxide treated.
K600CIN: Natural.
(5) Window:

Transparent.
(6) Number wheels:

Black wheel with white numbers.

Mounting or reading position
(PL)


Rotation direction (SR)


3-digit numerator block, 1 decimal place


Base case seal included K60733


Reducing sleeve K605


## 3-DIGIT NUMERATOR BLOCK




Options to specify in the order (GR-SR-PL-PD)

| art. | H | A | h | h1 | h2 | h3 | h4 | A1 | B | B1 | d | d2 | d3 | d1H7 | GR | SR | PL | DP | g) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K600033.TD10.......... | 33 | 22 | 9,3 | 18 | 2,5 | 5 | 3,4 | 12,7 | 21 | 26 | 6 | 13,8 | 16 | 10 | $\begin{gathered} 7 / 5-10-12 / 5-15-17 / 5-20-25- \\ 30-35-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2 | 20 |
| K602033.TD10......... | 33 | 22 | 9.3 | 18 | 2.5 | 5 | 3.4 | 12.7 | 21 | 26 | 6 | 13.8 | 16 | 10 | $\begin{gathered} 7 / 5-10-12 / 5-15-17 / 5-20-25- \\ 30-35-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2 | 20 |
| K603033.TD10......... | 33 | 22 | 9.3 | 18 | 2.5 | 5 | 3.4 | 12.7 | 21 | 26 | 6 | 13.8 | 16 | 10 | $\begin{gathered} 7 / 5-10-12 / 5-15-17 / 5-20-25- \\ 30-35-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2 | 20 |
| K600033.TD10.......CIN | 33 | 22 | 9.3 | 18 | 2.5 | 5 | 3.4 | 12.7 | 21 | 26 | 6 | 13.8 | 16 | 10 | $\begin{gathered} 7 / 5-10-12 / 5-15-17 / 5-20-25- \\ 30-35-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2 | 20 |
| K602033.TD10........CIN | 33 | 22 | 9.3 | 18 | 2.5 | 5 | 3.4 | 12.7 | 21 | 26 | 6 | 13.8 | 16 | 10 | $\begin{gathered} 7 / 5-10-12 / 5-15-17 / 5-20-25- \\ 30-35-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2 | 20 |
| K603033.TD10........CIN | 33 | 22 | 9.3 | 18 | 2.5 | 5 | 3.4 | 12.7 | 21 | 26 | 6 | 13.8 | 16 | 10 | $\begin{gathered} 7 / 5-10-12 / 5-15-17 / 5-20-25- \\ 30-35-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2 | 20 |

[^5]
## 4－DIGIT NUMERATOR BLOCK

## Materials：

（1－2）Numerator case：
Glass fiber reinforced polyamide． Resistant to oils and greases．
（3）Grub screw：
K610：
Steel C45
K610CIN：Stainless steel（Aisi
304）．
（4）Shaft connector：
K610：$\quad$ Free－cutting steel．
K610CIN：Stainless steel（Aisi
303）．
（5）Window：
Polymethylmethacrylate（PMMA）．
（6）Number wheels：
Polyamide．
Surface finish：
1－2－6）Smooth
（4）Fine turned finish．
（5）Glossy，ehnanced reading effect．

Colour：
（1）Case cover：
Black（RAL 9011 code 01）
（2）Case：
K610：Black（RAL9011 code 01）．
K612：Orange（RAL2004 code 02）．
K613：Grey（RAL 7035 cod．
13）．
（3）Grub screw：
K610：Black－oxide treated．
K610CIN：Natural．
（4）Connector
K610：Black－oxide treated．
K610CIN：Natural．
（5）Window：
Transparent．
（6）Number wheels：
Black wheel with white numbers．


Mounting or reading position（PL）
Rotation direction（SR）

## Number wheel characters

nite pad printed．Character height 4 mm approx．

## Gear ratio（GR）：

The gear ratio establishes which number must appear on the counter after making a full turn $\left(360^{\circ}\right)$ ．For example，by choosing a gear ratio of 15 ，after one revolution on the window you will see digits 015 ．The position of the decimal point will help reduce the measure，because，choosing one decimal place，the 015 becomes 01.5 ．

Mounting／reading position（PL）：
The numerator block can be applied in four different positions．Please choose the most suitable for your application：
P1＝Vertical，with numbers on upper side
P2＝Vertical，with numbers on vertical side
P3＝Horizontal，with numbers on inclined side
P4＝Horizontal，with numbers on vertical side．

## Rotation direction（SR）：

$\mathrm{O}=$ increase of values with clockwise rotation
A＝increase of values with counter clockwise rotation

## Decimal point（PD）：

The numerator block can also be chosen with decimal point．In this case with three digits，the decimal position is available in these formats：
PD $=0$－no decimal point indicated（ 0000 ）
PD＝1－one digit after decimal point（000．0）
$\mathrm{PD}=2$－two digits after decimal point（00．00）
PD $=3$－three digits after decimal point（ 0.000 ）

## Base case seal：

Each numerator comes with a base case seal in black polyurethane foam． For additional orders use code K607047．

## Special requests：

－Upon request a shaft reducing sleeve K605 can be supplied in black oxyde treated steel，diameters available：04－06－08－10－12．
－Upon request it can be supplied with the anti－rotation pin with backlash compensation
－Upon request an intermediate extension for base case can be supplied separately（K606047）．


Reducing sleeve K605




Options to specify in the order (GR-SR-PL-PD)

| art. | H | A | h | h1 | h2 | h3 | B | B1 | d | d2 | d1H7 | GR | SR | PL | PD | gิ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K610047.TD14......... | 47 | 33 | 16,5 | 22 | 2,5 | 5 | 24 | 31 | 6 | 19,7 | 14 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30-35- \\ 40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-3 | 50 |
| K612047.TD14......... | 47 | 33 | 16,5 | 22 | 2,5 | 5 | 24 | 31 | 6 | 19,7 | 14 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30-35- \\ 40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-3 | 50 |
| K613047.TD14......... | 47 | 33 | 16,5 | 22 | 2,5 | 5 | 24 | 31 | 6 | 19,7 | 14 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30-35- \\ 40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-3 | 50 |
| K610047.TD14.........CIN | 47 | 33 | 16,5 | 22 | 2,5 | 5 | 24 | 31 | 6 | 19,7 | 14 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30-35- \\ 40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-3 | 50 |
| K612047.TD14.........CIN | 47 | 33 | 16,5 | 22 | 2,5 | 5 | 24 | 31 | 6 | 19,7 | 14 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30-35- \\ 40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-3 | 50 |
| K613047.TD14.........CIN | 47 | 33 | 16,5 | 22 | 2,5 | 5 | 24 | 31 | 6 | 19,7 | 14 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30-35- \\ 40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-3 | 50 |

[^6]
## 5-DIGIT NUMERATOR BLOCK

## Materials:

(1-2) Numerator case:
Glass fiber reinforced polyamide. Resistant to oils and greases.
3) Grub screw:

K620: Steel C45
K620CIN: Stainless steel (Aisi 304).
(4) Shaft connector:

K620: Free-cutting steel.
K620CIN: Stainless steel (Aisi 303).
(5) Window:

PolymethyImethacrylate (PMMA).
(6) Number wheels:

Polyamide.

## Surface finish

1-2-6) Smooth
(4) Fine turned finish.
(5) Glossy, ehnanced reading effect.

## Colour:

(1) Case cover:

Black (RAL 9011 code 01)
(2) Case:

K620: Black (RAL 9011 code
01).

K622: Orange (RAL 2004 code
02).

K623: Grey (RAL 7035 cod.
13).
(3) Grub screw:

K620: Black-oxide treated
K620CIN: Natural.
(4) Connector

K620: Black-oxide treated
K620CIN: Natural.
(5) Window:

Transparent.
(6) Number wheels:

Black wheel with white numbers.


Mounting or reading position (PL)

Rotation direction (SR)


The gear ratio establishes which number must appear on the counter after making a full turn $\left(360^{\circ}\right)$. For example, by choosing a gear ratio of 15, after one revolution on the window you will see digits 015 . The position of the decimal point will help reduce the measure, because, choosing one decimal place, the 015 becomes 01.5.

Mounting / reading position (PL):
The numerator block can be applied in four different positions. Please choose the most suitable for your application:
P1 = Vertical, with numbers on upper side
P2 = Vertical, with numbers on vertical side
P3 = Horizontal, with numbers on inclined side
P4 = Horizontal, with numbers on vertical side.

## Rotation direction (SR):

$\mathrm{O}=$ increase of values with clockwise rotation
$A=$ increase of values with counter clockwise rotation

## Decimal point (PD):

The numerator block can also be chosen with decimal point. In this case, with three digits, the decimal position is available in these formats:
PD $=0$ - no decimal point indicated (00000)
PD $=1$ - one digit after decimal point (0000.0)
PD $=2$ - two digits after decimal point (000.00)
PD = 3 - three digits after decimal point (00.000)
$P D=4$ - four digits after decimal point ( 0.0000 )

## Base case seal:

Each numerator comes with a base case seal in black polyurethane foam. For additional orders use code K607067.

## Special requests:

- Upon request a shaft reducing sleeve K605 can be supplied in black oxyde treated steel, diameters available: 08-10-12-14-18
- Upon request it can be supplied with the anti-rotation pin with backlash compensation.
- Upon request an intermediate extension for base case can be supplied separately (K606067)


Reducing sleeve K605



K606067

$\stackrel{41,9}{\longleftrightarrow}$



Options to specify in the order (GR-SR-PL-PD)

| art. | H | A | h | h1 | h2 | h3 | h4 | B | B1 | d | d2 | d3 | d1H7 | GR | SR | PL | PD | gी |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K620067.TD20......... | 67,5 | 48 | 25,5 | 30 | 3,5 | 6 | 2 | 30 | 38,5 | 6 | 27 | 40 | 20 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30 \\ -39 / 375-40-50-60-78 / 75-80 \\ -100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 | 100 |
| K622067.TD20......... | 67,5 | 48 | 25,5 | 30 | 3,5 | 6 | 2 | 30 | 38,5 | 6 | 27 | 40 | 20 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30 \\ -39 / 375-40-50-60-78 / 75-80 \\ -100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 | 100 |
| K623067.TD20......... | 67,5 | 48 | 25,5 | 30 | 3,5 | 6 | 2 | 30 | 38,5 | 6 | 27 | 40 | 20 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30 \\ -39 / 375-40-50-60-78 / 75-80 \\ -100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 | 100 |
| K620067.TD20.........CIN | 67,5 | 48 | 25,5 | 30 | 3,5 | 6 | 2 | 30 | 38,5 | 6 | 27 | 40 | 20 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30 \\ -39 / 375-40-50-60-78 / 75-80 \\ -100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 | 100 |
| K622067.TD20.........CIN | 67,5 | 48 | 25,5 | 30 | 3,5 | 6 | 2 | 30 | 38,5 | 6 | 27 | 40 | 20 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30 \\ -39 / 375-40-50-60-78 / 75-80 \\ -100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 | 100 |
| K623067.TD20.........CIN | 67,5 | 48 | 25,5 | 30 | 3,5 | 6 | 2 | 30 | 38,5 | 6 | 27 | 40 | 20 | $\begin{gathered} 10-12 / 5-15-17 / 5-20-25-30 \\ -39 / 375-40-50-60-78 / 75-80 \\ -100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 | 100 |

[^7]
## 5－DIGIT NUMERATOR BLOCK－WITH INCREASED BORE FOR SHAFT

## Materials：

（1－2）Numerator case：
Glass fiber reinforced polyamide． Resistant to oils and greases．
（3）Grub screw：
K630：Steel C45
K630CIN：Stainless steel（Aisi 304）．
（4）Shaft connector：
K630：
Free－cutting steel．
K630CIN：Stainless steel（Aisi 303）．
（5）Window：
PolymethyImethacrylate（PMMA）．
（6）Number wheels：
Polyamide．

## Surface finish：

1－2－6）Smooth
（4）Fine turned finish．
（5）Glossy，ehnanced reading effect．

Colour：
（1）Case cover：
Black（RAL 9011 code 01）
（2）Case：
K630：Black（RAL 9011 code
01）．
K632：Orange（RAL 2004 code
02）．
（3）Grub screw：
K630：Black－oxide treated． K630CIN：Natural．
（4）Connector
K630：Black－oxide treated K630CIN：Natural．
（5）Window：
Transparent．
（6）Number wheels：
Black wheel with white numbers．


## Number wheel characters：

White pad printed．Character height 7 mm approx．
Gear ratio（GR）：
The gear ratio establishes which number must appear on the counter after making a full turn $\left(360^{\circ}\right)$ ．For example，by choosing a gear ratio of 15 ，after one revolution on the window you will see digits 015 ．The position of the decimal point will help reduce the measure，because，choosing one decimal place，the 015 becomes 01．5．

## Mounting／reading position（PL）：

The numerator block can be applied in four different positions．Please choose the most suitable for your application：
P1＝Vertical，with numbers on upper side
P2＝Vertical，with numbers on vertical side
P3＝Horizontal，with numbers on inclined side
P4＝Horizontal，with numbers on vertical side．

## Rotation direction（SR）：

$\mathrm{O}=$ increase of values with clockwise rotation
A＝increase of values with counter clockwise rotation
Decimal point（PD）：
The numerator block can also be chosen with decimal point．In this case，with three digits，the decimal position is available in these formats：
PD $=0$－no decimal point indicated（00000）
PD $=1$－one digit after decimal point（0000．0）
PD $=2$－two digits after decimal point（000．00）
PD＝ 3 －three digits after decimal point（00．000）
PD $=4$－four digits after decimal point（0．0000）

## Base case seal：

Each numerator comes with a base case seal in black polyurethane foam．For additional orders use code K607075．

## Special requests：

－Upon request a shaft reducing sleeve K605 can be supplied in black oxyde treated steel，diameters available： 25 ．
－Upon request it can be supplied with the anti－rotation pin with backlash compensation

Mounting or reading position （PL）

Rotation direction（SR）



Options to specify in the order (GR-SR-PL-PD)

| art. | H | A | h | h1 | h2 | h3 | h4 | h5 | B | B1 | d | d2 | d3 | $\begin{aligned} & \text { d1 } \\ & \text { H7 } \end{aligned}$ | GR | SR | PL | PD ¢ी |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K630075.TD30.......... | 75 | 56 | 27 | 30 | 4 | 5 | 10 | 40 | 44 | 52 | 6 | 37 | 47 | 30 | $\begin{gathered} 6 / 5-10-15-17 / 5-20-25-30- \\ 39 / 4-40-50-60-80-100 \end{gathered}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 100 |
| K632075.TD30.......... | 75 | 56 | 27 | 30 | 4 | 5 | 10 | 40 | 44 | 52 | 6 | 37 | 47 | 30 | $\begin{aligned} & 6 / 5-10-15-17 / 5-20-25-30- \\ & 39 / 4-40-50-60-80-100 \end{aligned}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 100 |
| K630075.TD30.........CIN | 75 | 56 | 27 | 30 | 4 | 5 | 10 | 40 | 44 | 52 | 6 | 37 | 47 | 30 | $\begin{aligned} & 6 / 5-10-15-17 / 5-20-25-30- \\ & 39 / 4-40-50-60-80-100 \end{aligned}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 100 |
| K632075.TD30.........CIN | 75 | 56 | 27 | 30 | 4 | 5 | 10 | 40 | 44 | 52 | 6 | 37 | 47 | 30 | $\begin{aligned} & 6 / 5-10-15-17 / 5-20-25-30- \\ & 39 / 4-40-50-60-80-100 \end{aligned}$ | O-A | $\begin{aligned} & \text { P1-P2- } \\ & \text { P3-P4 } \end{aligned}$ | 0-1-2-2-4 100 |

[^8]FIXING PLATE FOR NUMERATOR BLOCK

## Material：

Plate：
Die－cast zinc alloy（zamak）．
Lever：
Glass fiber reinforced polyamide．See specific data on art． A580．

## Surface finish：

Plate：
Smooth，epoxy powder coated．
Lever：
Satin．

## Colour：

Black（RAL 9011）．

## Fixing systems：

Hexagonal socket head cap screw（TCCE）M4 in galvanised steel．






| Code | art． | H | A | C | B | E | a1 | h | h1 | h2 | h3 | h4 | d2 | d3 | d4 | d1 | gi |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| － | K590047．TD14P1 | 47，5 | 33 | 15 | 38 | 33 | 10.5 | 17 | 23.5 | 22 | 11 | 4.9 | 6.2 | 8 | 4.5 | 14 | 105 |
| － | K590067．TD20P1 | 67.4 | 48 | 20 | 34 | 33 | 17 | － | 17 | 30 | － | 5.5 | 6.2 | 10 | 5.5 | 20 | 165 |

4-DIGIT NUMERATOR BLOCK WITH CONTROL KNOB

## Materials:

(1) Knob:

Glass fiber reinforced polyamide. Resistant to oils and greases.
(5) Block

Polyamide and PMMA.
Shaft connector:
Free-cutting steel.
(2-3) Grub screw:
Steel C40.

## Surface finish:

(1-4) Satin.
(5) Smooth.

## Colour:

(1) Knob:

Black (RAL 9011 code 01).
(5) Block

Black (RAL 9011 code 01).
Orange (RAL 2004 code 02).
Grey (RAL 7035 cod. 13).
(2-3) Grub screw:
Black-oxide treated.
Shaft connector:
Black-oxide treated.
(4) Cap:

Black (RAL 9011 code 01).
Orange (RAL 2004 code 02).
Grey (RAL 7035 cod. 13).

## Fixing system:

(2) Grub screw DIN 914 for fastening the bush of the numerator block to the shaft.
(2) Grub screw DIN 914 for fastening the knob to the shaft.
ATTENTION:
The block and the control knob are not attached to each other. First of all, the numerator block is secured to the shaft through the grub screw (2), then the control knob is mounted on the shaft by means of grub screw (3).

## Inserts:

Bush with through hole in galvanized steel (hole tolerance H10), with the same diameter as the numerator block bush.

## Numerator block features:

For the technical characteristics of the numerator block see article K610 [page ].

## Special requests

- Only related to the numerator block.



PRECISION LETS YOU SEE FAR HORIZONS．


## OPERATING PRINCIPLE

BOTECO handwheels with position indicators are used in various different industrial sectors. The accurate and reliable operating principle on which they are based makes them suitable for use in printing machines, in the food industry, in standard applications of the laminates and timber industry. They are sufficiently sturdy to guarantee maximum duration even in the toughest working conditions. The solid operating principle of the position indicators combined with ergonomic practicality make BOTECO handwheels extremely reliable. The operating principle of the position indicators is based on the physical law of gravitational force. The conformation of the instrument's internal suspension, consists of an indicator support pin, mounted on two bearings, that acts as a suspension axis for free oscillation weights. The graduated scale, the gearbox with the required gear ratio and the bushing of the indicator, are oriented according to the weight alignment. If you turn the handwheel, the gear that is integral with the indicator pin transmits rotary motion to the gear reducer suspended in oscillation, with a ratio $1: x$. The direct connection between the handwheel and the gearbox mounted on bearings, guarantees $100 \%$ reading accuracy. The handwheels designed to be applied to horizontal axes have a reliable structure, for which no maintenance is required. They deliver adjustment and reading precision even for infinitesimal rotation settings, regardless of the distance, travelled by the axis, to be measured.

## GRADUATED SCALE AND PRECISION OF THE INDICATION

As these data are the most important, extreme care must be taken when selecting them. Every graduated scale and every division for position indication must satisfy numerous requirements. It is always the preselected gear ratio that serves as the basis for the indicated values. In fact, it establishes the distance to be covered with a given number of turns. Position indicator model K650 can be configured with two pointers, one of which is always driven by a gear ratio. With a single pointer and a hypothetical ratio of 20, the gear-driven pointer travels the $360^{\circ}$ of the scale every 20 turns of the handwheel, that is, the total setting distance must fall within a single turn of the pointer. When a second pointer is selected, its displacement will be 1:1 with the actual movement of the handwheel. Position indicator model K660, on the other hand, is designed for large measuring distances. In this version, the gear-driven pointer of model K650 is replaced by a digital counter. It is thus possible to view more turns of the geared pointer. This combination is particularly useful in applications that require a large number of rotations and accurate positioning data. Obviously standard graduated scales cannot meet all possible needs. For this reason, BOTECO also proposes special scales produced to customer specifications; for example, for adjustment indications in both directions that start at zero and require a scale with increasing and decreasing values. In order to construct them we require the customer to provide detailed information in the form of sketches or technical drawings. We can also assist you to create special details, such as for example division marks, numbering, brand names or specific colours.

## DATA TO PROVIDE WHEN ORDERING OR REQUESTING A QUOTATION

When ordering or requesting a quote, in order to choose the most suitable indicator, the following data is necessary:

- Type and diameter of the handwheel;
- Type and diameter of the indicator;
- Diameter of the hole of the insert to couple with the shaft;
- If with or without keyway on the hole of the handwheel;
- Type of case: Normal (standard), with gears in paraffin oil bath with anti-condensation and/or anti-vibration function, or in a waterproof case;
- Gear ratio (GR);
- Rotation direction (SR): clockwise (O) or counter clockwise (A);
- Number of pointers: one pointer (F1); or two pointers (F2);
- Type of transparent cover: normal plastic (standard), acetone resistant plastic (only for K650080), mineral glass (only for K650080);
- Possibility of having zero reset function (only for K650080)
- Type of graduated scale: standard in relation to the gear ratio, or customised for a minimum of 100 pieces;
- Colour of the graduated scale: one colour (standard black), or up to three customised colours for a minimum of 100 pieces;
- Addition of logos, symbols or pictograms on request for a minimum of 100 pieces.



## GRAVITY POSITION INDICATOR

## Materials:

Indicator case:
Glass fiber reinforced polyamide. Resistant to oils and greases
Transparent cover:
Polymethylmethacrylate (PMMA).
Surface finish:
All smooth.

## Colour:

Indicator case:
Black.
Cover:
Transparent.
Type of case:
Normal:
Sealed to dust.

## Gear ratio:

The gear ratio determines the distance to be covered in a given number of revolutions. For example, with a single indicator pointer and a gear ratio of 20 , the gear-driven pointer will travel the $360^{\circ}$ of the scale every 20 turns of the handwheel, that is, the total setting distance must fall within a single turn of the pointer.


## Rotation direction (SR):

= increase of values with clockwise rotation
A = increase of values with counter clockwise rotation

## Pointers:

The indicator can be supplied with one or two pointers:
One pointer (F1)1:
One pointer that spins according to the gear ratio.
Two pointers (F2) 2:
One pointer turns according to the gear ratio, whereas the second one turns with a ratio of $1: 1$.

## Graduated scale:

Graduated scale printed in black. With standard graduation, with start and end of the scale combined with the chosen gear ratio. For example, with a gear ratio of 20 the first number of the scale will be 0 and the last number will be 20 . Progression of numbers clockwise or counterclockwise depending on the chosen direction of rotation.

## Special Requests:

- Upon request and for special quantities, only for position indicators K650-50 and K650-80, the transparent cover can be supplied in acetone resistant PA6.
- Upon request and for special quantities, only for position indicator K650-80, the transparent cover can be replaced with one in mineral glass.
- Upon request and for special quantities, the position indicators can be supplied filled with paraffin oil with anti-condensation or anti-vibration function.
- Upon request and for special quantities, only for position indicator K650-80, it can be supplied with the possibility of having a zero reset function.
- Upon request and for special quantities, the position indicators can be supplied with a waterproof case.
- Upon request and for special quantities, the graduated scale can be supplied to customer's drawing (both the scale values and the addition of logos or graphics).
- Upon request and for special quantities, the graduated scale can be printed in two or three colours.



Options to specify in the order (GR-SR-F1-F2)

| art. | D | d | H | h | h1 | h2 | GR | SR | F1 | F2 | ¢ิ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K650050..... | 51.7 | 50.2 | 29.2 | 4.2 | 14.7 | 11.5 | $\begin{gathered} 1-2-3-6-10-12-15-18-20-24-30-36-48-50-60- \\ 72-84-96-100 \end{gathered}$ | O-A | 1 | 2 | 100 |
| K650070..... | 66.8 | 65 | 28.5 | 5 | 16.2 | 11.3 | $\begin{gathered} 1-2-3-6-10-12-15-18-20-24-30-36-48-50-60- \\ 72-84-96-100 \end{gathered}$ | O-A | 1 | 2 | 100 |
| K650080..... | 86.8 | 84.8 | 29.8 | 5 | 15.6 | 12.7 | $\begin{gathered} 1-2-3-6-10-12-15-18-20-24-30-36-48-50-60- \\ 72-84-96-100 \end{gathered}$ | O-A | 1 | 2 | 100 |

[^9]Example 1:
Example 1: for a position indicator with 80 mm diameter. (K650080), - with gear ratio (GR) 12,- with clockwise rotation (SR) O, with two pointers (F2) 2, the complete code is thus formed: K650080.012O2
or
Example 2: for a position indicator with 70 mm diameter. (K650070), - with gear ratio (GR) 100,- with counter clockwise rotation (SR) A, with one pointer (F1) 1, the complete code is thus formed: K650070.100A1.

## GRAVITY POSITION INDICATOR WITH DIGITAL COUNTER

## Materials:

Indicator case:
Glass fiber reinforced polyamide. Resistant to oils and greases
Transparent cover:
Polymethylmethacrylate (PMMA).
Number wheels:
Polyamide.
Surface finish:
All smooth.

## Colour:

Indicator case:
Black.
Cover:
Transparent.
Number wheels:
Black wheel with white numbers.
Type of case:
Normal:
Sealed to dust.

## Gear ratio (GR):

The gear ratio determines the distance to be covered in a given number of revolutions. For example, with a single indicator pointer and a gear ratio of 20, the gear-driven pointer will travel the $360^{\circ}$ of the scale every 20 turns of the handwheel, that is, the total setting distance must fall within a single turn of the pointer.

## Decimal point (PD):

The digital counter is also available with decimal points. In this case, with five digits the position of the decimal point is available as follows:
PD $=0$ - no decimal point indicated (00000)
PD $=1$ - one digit after decimal point (0000.0)
PD $=2$ - two digits after decimal point (000.00)
PD $=3$ - three digits after decimal point (00.000)
$P D=4$ - four digits after decimal point ( 0.0000 )

## Rotation direction (SR):

$\mathrm{O}=$ increase of values with clockwise rotation
A = increase of values with counter clockwise rotation

## Pointers:

The indicator can be supplied with one or no pointers:
No pointers (FO) 1:
No pointers, only the digital counter.
One pointer (F1) 2:
One pointer that turns with the ratio 1:1.

## Graduated scale:

Graduated scale printed in black. With standard graduation, with start and end of the scale combined with the chosen gear ratio. For example, with a gear ratio of 20 the first number of the scale will be 0 and the last number will be 20. Progression of numbers clockwise or counterclockwise depending on the chosen direction of rotation.

## Special Requests:

- Upon request and for special quantities the transparent cover can be supplied in acetone resistant PA6.
- Upon request and for special quantities the indicators can be supplied filled with paraffin oil with anti-condensation or anti-vibration function.
- Upon request and for special quantities, the graduated scale can be supplied to customer's drawing (both the scale values and the addition of logos or graphics).
- Upon request and for special quantities, the graduated scale can be printed in two or three colours.

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COMPONENTS



Options to specify in the order (GR-PD-SR-FO-F1)

| art. | D | $\mathbf{d}$ | H | h | h1 | h2 | GR | PD | SR | F0 | F1 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| K660080..... | 86.8 | 84.8 | 29.8 | 5 | 15.6 | 12.7 | $2-2 / 5-3-4-5-6-8-10-15$ | $0-1-2-3-4$ | O-A | 1 | 2 |

[^10]

THE POINT OF REFERENCE FOR ALL YOUR PROJECTS.



[^0]:    Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．Dm＝Maximum obtainable diameter for subsequent machining（widening）
    Available gear ratios：1－2－3－6－10－12－15－18－20－24－30－36－48－50－60－72－84－96－100．In your order enter rotating direction and gear ratio in place of the three dots．Example： clockwise indicator with a ratio of 12 on knob d． 57 with hole 10 H 10 ：code：K150057．TD1001O12．

[^1]:    Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）

[^2]:    Attention：For a minimum of 50 pieces the diameter d 1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．

[^3]:    Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．

[^4]:    Attention：For a minimum of 50 pieces the diameter d1 can be customised（hole tolerance H 10 galvanised and H 7 black－oxide treated）．

[^5]:    Notes: Note: For ratios "/5" the arithmetic values are not displayed.
    When ordering, please insert the chosen options in the code points.
    Example 1:
    Example 1: for a numerator block with 3 digits (K600033) with shaft of 10 mm (d1),- orange colour (K602), - with gear ratio (GR) 15; - with clockwise rotation (SR) O, - with reading position (PL) P2 , - with one decimal place (PD) 1, the complete code is thus formed: K602033.TD10015OP21.
    or
    Example 2: for a numerator block with 3 digits (K600033) with stainless steel shaft of 10 mm (d1), - black colour (K600), - with gear ratio (GR) 15 ; - with counterclockwise rotation (SR) A, - with reading position (PL)P3, - with two decimal places (PD) 2, the complete code is thus formed: K600033.TD10015AP32CIN.

[^6]:    Notes: Note: For ratios "/5" the arithmetic values are not displayed.
    When ordering, please insert the chosen options in the code points.
    Example 1:
    Example 1: for a numerator block with 4 digits (K610047) with shaft of 14 mm (d1),- orange colour (K612), - with gear ratio (GR) 60; - with clockwise rotation (SR) O, - with reading position (PL) P1, - with no decimal place (PD) 0, the complete code is thus formed: K612047.TD14060OP10.
    or
    Example 2: for a numerator block with 4 digits (K610047) with stainless steel shaft of 14 mm (d1), - - grey colour (K613), - with gear ratio (GR) $12 / 5$, - with counterclockwise rotation (SR) A, - with reading position (PL) P2, - with three decimal places (PD) 3, the complete code is thus formed: K613047.TD14125AP23CIN.

[^7]:    Notes: Note: For ratios "/5" the arithmetic values are not displayed.
    When ordering, please insert the chosen options in the code points.
    Example 1:
    Example 1: for a numerator block with 5 digits (K620067) with shaft of 20 mm (d1),- orange colour (K622), - with gear ratio (GR) 50 , - with clockwise rotation (SR) O, - with reading position (PL) P2, - with four decimal places (PD) 4, the complete code is thus formed: K622067.TD20050OP24.
    or
    Example 2: for a numerator block with 5 digits (K620067) with stainless steel shaft of 20mm (d1), - grey colour (K620), - with gear ratio (GR) 15, - with counterclockwise rotation (SR) A, - with reading position (PL)P3, - with four decimal places (PD) 4, the complete code is thus formed: K620067.TD20015AP34CIN.

[^8]:    Notes: Note: For ratios "/5" the arithmetic values are not displayed.
    When ordering, please insert the chosen options in the code points.
    Example 1: for a numerator block with 5 digits (K630075) with shaft of 30 mm (d1),- orange colour (K632), - with gear ratio (GR) 50 , - with clockwise rotation (SR) O, - with reading position (PL) P2, - with four decimal places (PD) 4, the complete code is thus formed: K632075.TD30050OP24.
    or
    Example 2: for a numerator block with 5 digits (K630075) with stainless steel shaft of 30 mm (d1), - black colour (K630), - with gear ratio (GR) $15 / 75$, - with
    counterclockwise rotation (SR) A, - with reading position (PL) P3, - with four decimal places (PD) 4, the complete code is thus formed: K632075.TD301575AP34CIN.

[^9]:    When ordering, please insert the chosen options in the code points.

[^10]:    When ordering, please insert the chosen options in the code points.
    Example 1:
    Example 1: for a position indicator with 80 mm diameter. (K660080), - with gear ratio (GR) 08 , - with two digits after the decimal point (PD) 2,- with clockwise rotation (SR) O, with one pointer (F1) 2, the complete code is thus formed: K660080.0082O2.
    or
    Example 2: for a position indicator with 80 mm diameter. ( K 660080 ), - with gear ratio (GR) 15 , - with four digit after the decimal point (PD) 4,- with counter clockwise rotation (SR) A, with no pointers (F0) 1, the complete code is thus formed: K660080.0154A1.

